ADVIK P1	TPM CIRCLE NO :- 3		ACTIVITY	KK	QM	PM	JH	SHE	ОТ	DM	E&T	1/1/7				
	TPM CIRCLE NAME :		LOSS NO. / STEP									KAIZEN IDEA SHEET				
	DEPT :- Q.A	11200217111271		P	Q	DEF :- A		С	D	S	M					
CELL :- A247 B CEL	L NAME:- Bracket	MACH	MACHINE / STAGE :- SPM							OPERATION :- Tapping						
KAIZEN THEME -To c	void A247 Bracket	IDEA	:- Spring to be Re	place												
M5 Tapping shift.																
		COUNTERMEASURE:- 1) Clamping spring Replaced.								BENCHMARK			19 No.			
WIDELY/DEEPLY:-										TARGET 0 No. KAIZEN START 07.02.2015						
1		2) Spring changing frequency changed										07.02.2015				
PROBLEM / PRESENT STATUS –A247		from 3 month to two month.								KAIZEN FINISH 23.02.2015						
Bracket M5 Tapping shift		IIOH 3 MONIN IO IWO MONIN .									TEAM MEMBERS :-					
										Nana ugle,Ganesh Padwalkar ,vijay wali						
The same of the									F		g, ·			, ,,,,,,,,		
05:01										BENEFITS :-						
										1. Reduce Rej.						
										<u> </u>						
										2. Reduce COPQ.						
										KAIZEN SUSTENANCE						
			BEFORE						/	AFTE	`				nt added in	
WHY - WHY ANALYSIS	S +-	RESU	T :-							-		check				
Why 1 – A247 Bracket M5 Tapping shift		I TESO									HOW TO DO: By Audit.					
Wily I 71247 BIGCKO										FREQ	UEN	CY : On	ce in week			
Why 2 -Part get shifte	ed upward during 9.7		_ 19													
hole machining.		20	19													
Why 3 -Clamping spring tension week.																
		15	_													
Why 4 –Spring length Reduce, spring Compress.										COST INCURRED FOR MAKING KAIZEN						
		10						-								
		10							M/	ATERIA IN R				L COST I RS		
DOOT CALLEE Continue Lawrella Destruction 1									\vdash	The second secon						
ROOT CAUSE—Spring length Reduce, spring Compress.		5	5 -													
		1									SCOPE & PLAN FOR HORIZONTAL DEPLOYMEN					
REGISTRATION NO. & DATE:- 07.02.2015										SR. CELL TARGET RESPONSIBILITY ST				STATU		
REGISTERED BY :- Ganesh Padwalkar			07.02.2015 Till Date						NC					Com		
MANAGER'S SIGN :- S										- B	KT 2	23.02.15	Nana	plete		

MANAGER'S SIGN :- Sunil kinkar